Supplier Quality Assurance Requirements

1.0 Purpose

The purpose of this document is to standardize the method by which SEA Canada defines Supplier Quality Assurance Requirements (SQARs) for suppliers of goods and services that are to used in the design / realization of products and services that SEA Canada provides to our customers.

2.0 Scope

This process applies to all goods or services supplied to SEA Canada for product realization

THESE REQUIREMENTS DO NOT APPLY TO ANY SUPPLIER OF INDIRECT GOODS AND SERVICES. IF IN ANY DOUBT AS TO THE APPLICABILITY OF THESE REQUIREMENTS, SEEK CONFIRMATION IN WRITING FROM THE SEA SUPPLY CHAIN TEAM.

3.0 Supplier Quality Assurance Requirements

Please refer to SEA (Systems Engineering and Assessment Ltd) N0194Supplier Quality Assurance Requirements, most current revision available at Terms of Business (https://www.sea.co.uk/terms-of-business/)

4.0 Exceptions, Deviations and Additions to N0194

4.1 Addition – serialization

If serial numbers are not specified by the purchase order please note the following clarifications:

Manufacturers Marking – Manufacturers CAGE code

Serial Number – four digits with leading 0s - unique serial number to be assigned by the supplier, this number is to be unique for every part manufactured by the supplier and should be tracible to the manufacturing records. This serial number is not required to be unique across all part numbers provided, i.e. all part numbers can start at 0001

4.1.1 Preferred format

XXXXX-YYYY

Where XXXXX is the 5 digit CAGE Code

YYYY is the unique serial number

4.2 Exception – Packaging and Preservation

Internal threads do not require a plastic plug or similar is suitably protected

4.3 Addition – Commercial Pressure Parts and Fittings

Parts must have a Canadian Registration Number (CRN) unless otherwise specified.

Please contact buyer if clarification is needed.

5.0 Revision History Log

Rev	Description of change	Prepared by	Approved By	Date
01	Added 4.3	B. Pollock	B. Pollock	2026-02-19
00	Initial release	B. Pollock	B Pollock	2026-01-16